

# An Experimental Study on Improving the Thermal Storage of ICWS

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**ABSTRACT**-The integrated collector water storage (ICWS) systems are simple type solar water heaters that can be used for the supply of hot water for domestic purposes. The present research is an experimental study on of a storage solar collector .This was done by modifications in the design by (sabah, 2005) . The design is simple and low cost compared with other solar water heaters. Giving a capacity of about (210 liter).The collector was tested during the period from February to July (2011), under Baghdad climatic condition. The experimental results show it is possible use to a storage solar collector for domestic hot water applications, where possible heating 210 liter of water to different temperatures depends on stratification phenomenon. It is noted that maximum temperature for 7 February is 51.5 °C and minimum temperature is 31 °C , while the average temperature is 37 ° when is initial temperature of water equals 15.9 °C , This means rise water temperature of 22 °C

**Keywords :** integrated collector, Absorber surface, ICSSWH systems, solar collector, solar storage.

## 1 INTRODUCTION

Solar water heaters are considered as the fastest developing technologies within the renewable energies field. A small solar water heater can be a practical and economic means to supply hot water in a reliable way for many years in remote areas or in electricity lacking areas though they have abundance of sunlight. Commonly solar water heaters are classified into three groups (Rakesh, 2011)[2]: solar water heaters which operate by natural (free) convection, solar water heaters which operate by forced convection and the Integrated Collector-Storage Solar Water Heater (ICSSWH). Of all solar water heater designs, the simplest and least expensive design is (ICSSWH) because it does not contain any moving part and the solar collector and the storage tank constitute one unit. Therefore a lot of research has been done to find out the effect of some factors on its performance such as climate, operation conditions and location (Mejdi H. et al., 2005)[3] and (Smyth et al., 2006). Researches carried out in many parts of the world have, undoubtedly improved the performance of (ICSSWH) through making research on a variety of designs (rectangular, cylindrical, triangular, trapezoidal, etc). Among these designs is the one made by ( Mcveigh, 1977)[4]. It is a variable depth tank called a simple tank for collection and storage at the same time. This collector is characterized by absence of absorption plate because the water inside performs both processes of collection and storage. (Jose at el, 2002)[5] Studied the performance of a trapezoidal storage tank under varying weather European conditions (Portugal). He showed that the shape used helps to increase the thermal gradation in a solar storage tank. (Garnier at el, 2009)[6] Made an experimental and theoretical study on finding out the best design for simply structured low cost solar storage tank in the form of triangular box operating under varying weather conditions of Scotland. On the other hand, (Souliotis and Tripan, 2004)[7] made an experimental study on cylindrical tank with reflecting panels to im-

prove its performance. Another study was made by (Ihadadene et al, 2013)[8] on the effect of flow rate and inclination angle on the performance of a solar collector tank consisting of two parts, one for storing the solar energy and the other for storing it. (Joudi et al., 2004)[9] studied numerically the heat distribution in a prism shaped storage solar collector with right triangular cross section. (Ecevit et al, 1989)[10] and (Kaushik et al., 1994)[11] dealt with storage solar collector of triangular area and concluded that this design improves the performance of the collector and and increases the rate of heat transfer from the absorption panel to the water while (Mohamad, 1997)[12] made an experimental study on a storage solar system, using thermal diode to prevent reverse circulation at night. (David at el, 2001)[13] designed a storage solar tank in such a way as to be able to reduce heat escape at night. (Sabah, 2005)[14] made an experimental study on a prism shaped storage solar collector with right triangular cross section operating under varying weather conditions of Baghdad. The obtained show that it is possible to use this type of collectors to heat water for domestic use. The design has been improved by (Wissam H. A., 2008)[15]. He modified the design by reducing water volume in the collector, thus improving the thermal gradation (compared with that before improvement. From the above short survey, it can be seen that to improve the performance of solar water heater type ICSSWH requires making a design which contributes to improvement in the thermal performance in addition to finding a solution to the problem of thermal insulation in case the collector is used when sunlight is not available. Thus in this research an attempt is made to identify and examine a storage solar collector consisting of two parts, the first part is used for collecting while the second for storing. The results will be compared with those of (Sabah, 2005)[1] whose results have been chosen for comparison purposes because they were obtained in condi-

tions similar to those of Iraq.

## 2 THE MANUFACTURE OF THE SOLAR COLLECTOR

In order to make a successful and accurate experimental study using the proposed design, a solar collector was made according to the proposed design. It is a storage solar collector consisting of two parts the first is the heat collector and made in prism shaped with right triangular cross section. It is used to reduce water quantity in the collector (Wissam, 2008)[15]. The second part represents the heat storage part. Although it is part of the collector, it is always isolated. The photograph in Fig (1) and the diagram in Fig (2) show the general configuration of the solar collector used.

The solar collector used provide an inclination angle of (45°) from the horizon which is the optimum inclination angle for a collector as regards Baghdad in winter due south (Mehdi Rayahi, 1979)[16]. It was tested in the time period from the beginning of February until the end of July 2011 under different weather conditions of Baghdad. a proposed collector gives water output of 210 liters, the storage tank and the absorption plates were made of galvanized steel sheet with 1.25 mm thickness. The absorption plate was coated with dark non transparent black paint (produced by Iraqi Modern Paint Co). A 4 mm thick ordinary glass cover was fixed inside a frame with rubber silicone adhesive in addition to a special paste to prevent the leakage of warm air from the air space. The distance between the glass cover and the absorption plates is kept at 2.5 cm because this distance gives optimum insulation for heat transfer by convection and radiation from the hot absorption plate relative to the cold glass cover (Duffie and Beckman, 2006)[17].

The collector was provided with a tube to allow the hot water to flow out of the upper part and with another one to supply the lower part with water. In the current study use has been made of the thermal gradation phenomenon which takes place in the collector due to difference in density, resulting in the potential of heat storage in the well-insulated upper part of the collector and the potential of heat transfer from the hot part of the collector and the potential of adding another quantity to the cold part. This will improve the thermal gradation of the water, thus making the collector work with more efficiency in contrast to the collector in the first case in which heat loss becomes great after sunset or when there are clouds and in such a case the hot is not used. a storage solar collector was insulated at bottom and on the sides with 5 cm thick glass wool layer. The collector was covered with 3 mm thick wooden boards to protect the collector and the insulating material from weather effects as well as the wood acts as an additional insulator to reduce heat loss.

Ten thermocouples were fixed inside the solar collector to measure water temperature which was connected by using fine metallic wires. The heat storage tank into parts equal in height but varying in area depending on the inclination of the absorption surface as illustrated in Figure (2). The thermocouple point was fixed in the middle of each area to measure temperature average at that particular area. The thermocouples used were Copper Constant type and were connected to a

digital thermometer made by American Comark, through 20 point selector switch. The ambient temperature was measured with a mercury thermometer which was isolated from weather effects. Before the measurements were started, calibration of the instruments was made.



Figure 1: The storage solar collector used in the research

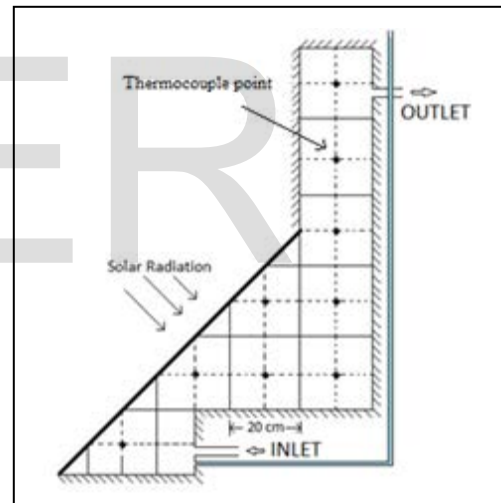


Figure 2: The diagram of solar collector used in the research

## 3 THEORETICAL ANALYSIS

Theoretical analysis involves calculating the system heat losses and the quantity of energy absorbed by and that stored in solar collector as well as the efficiency. The quantity of energy lost which takes place on all collector sides is calculated by the Equation:

$$Q_{Loss} = U_L \cdot A_p \cdot (T_p - T_a) \dots \dots \dots (1)$$

The coefficient of the total loss (UL) is the sum of all coefficients of heat losses from the absorption plate which represent the main part of heat losses called top losses and coefficient of the heat losses which take place on all collector sides which are called edge losses. These losses are small compared with the top heat losses, therefore they are neglected. There are sev-

eral experimental relations to calculate the coefficient of top heat losses. The best experimental relation to calculate (U) was proposed by Akhtar and. Mullick, (2007)[18].

$$U_t = \left[ \frac{N}{\left( \frac{C}{T_p} \right) \left[ \frac{(T_p - T_a)}{(N + f)} \right]^e} + \frac{1}{h_w} \right]^{-1} + \left[ \frac{\sigma(T_p^2 - T_a^2)(T_p - T_a)}{(\epsilon_p + 0.00591Nh_w)^{-1} + \left\{ \frac{(2N + f - 1 + 0.133 \epsilon_p)}{\epsilon_g} \right\} - N} \right] \dots (2)$$

$$f = (1 + 0.089h_w - 0.116h_w \epsilon_p)(1 + 0.07866N)$$

$$e = \left( 1.43 - \frac{100}{T_p} \right)$$

$$C = 520(1 - 0.0051\beta^2) \text{ for } 0^\circ < \beta > 70^\circ$$

The quantity of energy absorbed from the absorption plate and transferred to the water is calculated from the following equation:

$$Q_{Abs.} = I_b \cdot A_p \cdot F_t \cdot (\tau_g \alpha_p) \dots \dots \dots (3)$$

$$F_t = F_{sh} F_d$$

The (Ft) represents the effect of the total coefficient of shade and dust on the quantity of sunlight received by the absorption plate whose value is equal to (0,98) (Wissam, 2008)[15] On the other hand, the quantity (αptg) represents the sum of multiplying the absorption of the absorption plate by the permeability of the glass cover. It varies with visual properties of the glass cover depending on the angle of the fall and the reflection of the falling sunlight during the day. it was calculated for every hour, depending on the reference (Duffie and Beckman, 2006)[17] . The intensity of sunlight is estimated theoretically (Sahib at el., 2010[19]). The actual heat energy stored in each solar collector is calculated as follows:

$$Q_{u(acu.)} = \frac{MC_w(T_{av} - T_i)}{t} \dots \dots \dots (4)$$

According to the classification of (Rakesh and Marc, 2011)[2], the collector used was the thermally graded tank in which the gradation is clearly shown along its height from the point of entry to the point of exit because of density difference. The average of temperature for each collector is calculated by the following relation:

$$T_{av} = \frac{\sum M_n T_n}{M_{Tot}} \dots \dots \dots (5)$$

where, Mn.Tn is the mass of water and temperature in every part of the collector. Figure (2) illustrates this division.(M<sub>Tot</sub>) is total mass.

The efficiency of the solar collector is calculated by the following relation:

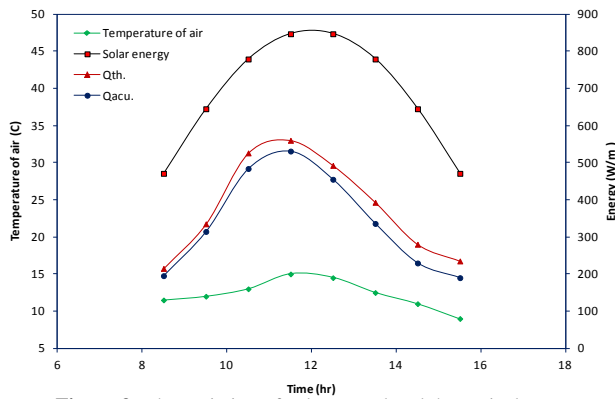
$$\eta = \frac{Q_{u(acu.)}}{Q_{Abs}} \dots \dots \dots (6)$$

#### 4 PROCEDURE

The performance of the solar collector was examined under various Baghdad weather conditions lying at latitude of 33o N and longitude of 44o E. The experiments were carried out at collector which incline by 45o from the horizon and oriented to the south during winter and summer stating from February to the end of July, 2011. Five experiments were conducted every month on different days. The total number of experiments conducted was more than thirty. The readings of the measured variables were recorded every hour. The variables were the temperature of the water stored, the temperature of the ambient air, the temperature of the of the absorption plate, the temperature of the water entering and exiting the solar collector. The collector was examined without load, that is, without drawing any water. The average of water temperature was calculated. All experiments were started at 8.30 a.m. and ended at 3.30 or 4.30 p.m., depending on the season the experiments were made. Before an experiment was made, the collector was filled with water, the glass cover cleaned, the measuring device and thermocouples examined

#### 5 RESULT AND DISCUSSION

The experiments on the solar collector were conducted under various Baghdad weather conditions from February to the end of July, 2011. From these experiments and theoretical calculations carried out on the solar system, the results of some experiments were selected to be represented as graph so that their performance can be assessed. Figure (3) show the variation solar radiation intensity and the acquired and actual heat energy and ambient air temperature for collector during the day in February. Gradual increase in solar radiation intensity until it reaches it maximum at midday and then it starts to decrease gradually. Thus it gives a general outline of the behavior of the useful energy, its value increases gradually until midday, following solar radiation intensity but with difference. This difference decides the efficiency of the collector. Furthermore, this figure show there is a close relationship between the energy acquired theoretically and the energy obtained in practice. This relationship gives a clear indication of the accuracy the equations used to calculate the quantity of solar radiation received by the absorption plate of each collector.

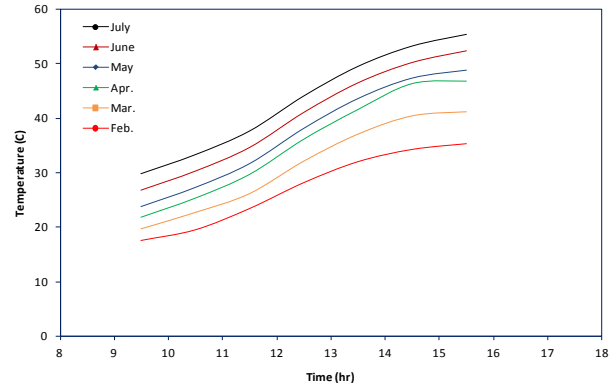


**Figure 3:** The variation of solar, actual and theoretical energy with time for present collector and collector by researcher [1]

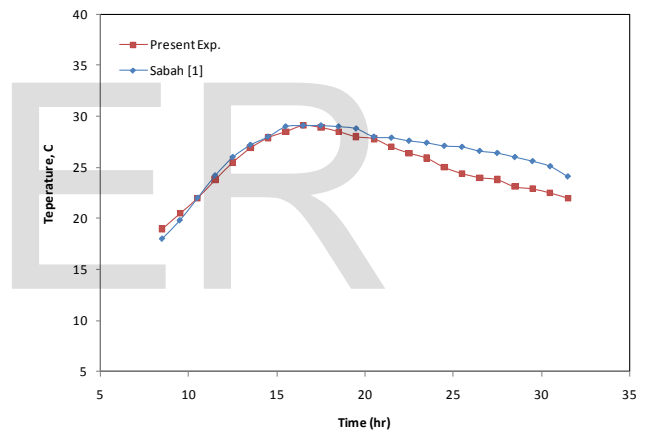
Of the important factors which determine collector efficiency and its use in the appropriate application is the average water temperature inside the collector. It can be defined from the relation  $T_{av} = \sum M_n T_n / M_{Tot}$  already referred to in equation (5). Figure (4) show the results of calculating the average water temperature inside solar collector (for the period from February to July). It can be seen that the average water temperature continued increasing until the end of the experiment. This agrees with what sources have mentioned (Joudi, K.A., et al, 2004) and (Wissam, 2008) about hourly increase but they differ in terms of value. Undoubtedly this is due to difference in the quantity of water, heat losses and design method. The average water temperature reached 31 °C and 55.5 °C in February and June respectively for solar collector. The average water temperature of present storage collector was lower than collector by researcher [1] in all experiments conducted. This is logical and expected as collector by researcher [1] has less quantity of water by 40 liters. These results show important points the first of which is that the solar collector operate in a correct way and the difference in the average temperature between the two designs is not great and can be justified or accepted by increasing the quantity of hot water by (23%) liters of the stored water. In addition, there is a quantity of water of 40 liters stored which can be used at night. It is at a suitable temperature of about 35 °C. Figure (5) shows the variation in temperature average with hours of the day for the period from 8 o'clock p.m until 6 o'clock p.m. of the next day during February. Comparing our results with those obtained by researcher (1), it is found that after there is sharp drop in temperature of present collector, less drop in the collector used by researcher [1] who used two layers of glass panel.

This storage collector according to classification (Rakesh and Marc A., 2011) uses a tank which is graded thermally. This gradation is clearly shown along its height starting from the entry to the exit due to density difference. This gradation is responsible for transferring heat from the hot (upper) part of the collector and the addition of another new quantity of cold water. Figure (6) illustrate how the maximum and minimum water temperatures vary inside the collector. The temperature continues to increase as heating continues until it reaches its

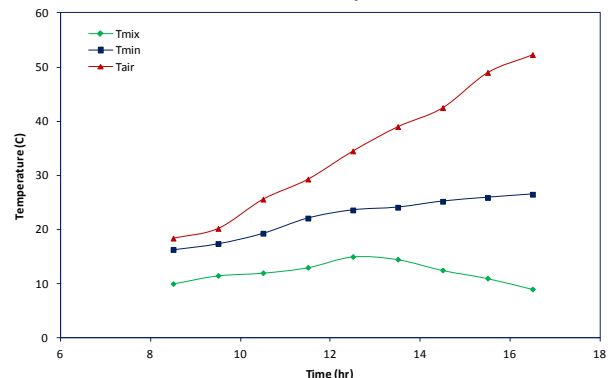
highest level almost at midday, depending on the intensity of sun radiation. Then it continues increasing until the end of the experiment but at decreasing level because of the gradual decrease in sun radiation in the afternoon and increase in thermal losses. The highest water temperature inside collector during July was (55.5 °C).



**Figure 4:** The variation of water temperature with hours of the day for various months



**Figure 5:** The variation of water temperature with time for present collector and collector by researcher [1]



**Figure 6:** The variation of the maximum and minimum water temperature with time for present collector.

Figure (7) shows the effect of the present design with the insulated additional tank on the increase in the average tempera-

ture rise. When water is not drawn for storage collector by researcher [1], thermal gradation will decrease because of the reduction in falling sun radiation on one hand and increase in heat losses due to the increase in difference in temperature between water in the collector and ambient air, on the other hand. In present storage collector, when water is not drawn during the day, the collector insulated part will keep the hot water and continue heating the water in a better way.

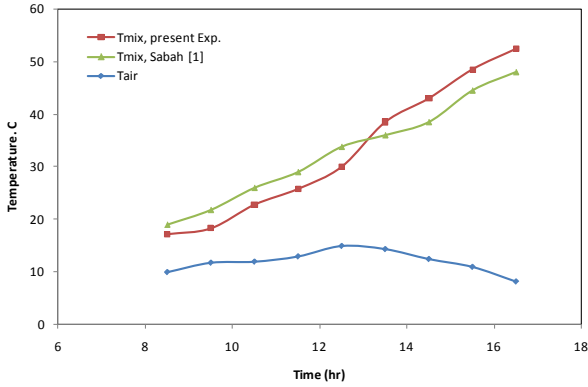


Figure 7: maximum water temperature with time for present collector and collector by researcher [1]

Among the main and important functions of storage solar collectors is the storage of solar energy. The function of the average of water temperature and water volume in the collector with other variables kept constant. Therefore the quantity of energy stored and accumulated in the collector is always in continuous increase during the experiment period depending on the increase in the difference in temperature between temperature during the day and the initial temperature. The stored energy for every volume unit is calculated by relation (Ihaddadene R. et al, 2013).

$$Q_s = \rho C(T_{av} - T_i) \dots \dots \dots (7)$$

Figure (8) shows the variation of this energy with daylight for present storage collector and storage collector by [1]. It can be seen that the total stored energy for every volume unit in February is (58 MJ/m<sup>3</sup>) for present collector and (50 MJ/m<sup>3</sup>) for collector by [1].

Figure (9) shows how the hourly efficiency of solar collectors undergo variation with daylight where there is no load on them (no water is drawn). It can be seen that the practical collector efficiency is low during early daylight because the falling solar radiation is small at that time and then it starts increasing until almost midday due to the rise in water temperature in the collector as well as the heat loss is little then. Consequently the efficiency is decreased as a result of reduction in the accumulated thermal energy accompanied by increase in heat losses.

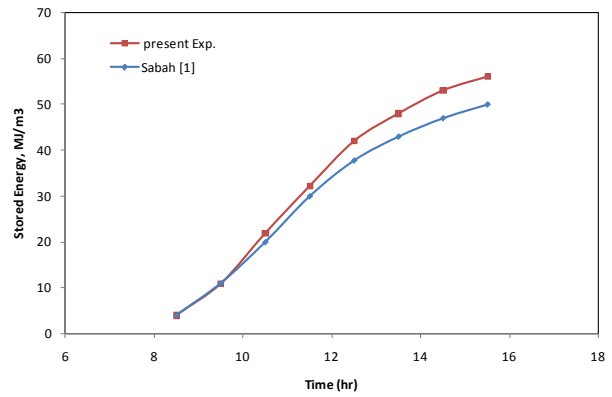


Figure 8: The variation of stored energy with time for present collector and researcher [1]

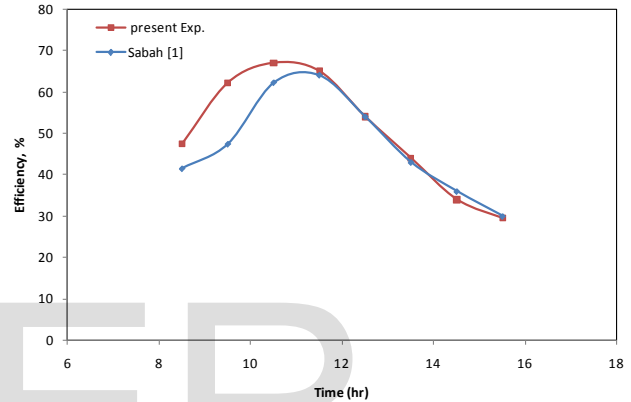


Figure 9: Variation in hourly efficiency for present collector and collector by researcher [1]

## 6 CONCLUSION

Results obtained from experiments conducted on solar collector show that it is possible that a low cost solar collector with simple design can supply warm water at a suitable temperature and thus saves in electrical energy compared with traditional storage solar collector. The storage solar collector by researcher [1], though it gives good results considering Baghdad weather, its average temperature will reduce as a result of great heat losses when water is not drawn in daytime. Furthermore, it cannot be used during the night. The new design overcomes these drawbacks by using an additional insulated tank as a part of the collector, in which warm water is kept due to density difference. Results have shown also that the proposed design gives average temperature in February and June is (35°C) and (55°C) respectively and it provides 40 liters at a suitable temperature for domestic use after sunset while collector by researcher [1] cannot keep the water warm after sunset.

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